**Technical specifications** 

### Operating mode:

By rotating the semi-cylindrical bolt by 180° the upper assembly (1) and the lower assembly (2) are braced in a form-closed manner

### Advantages:

Cost-effective alternative to the MGW

Without hand lever, thereby low interference contours

High repeat accuracy +/- 0,02 mm

Optional connection of a power coupling MEK for electrical and

pneumatical ducts

Holds up to 10,000 changing cycles

During locking, the lower assembly is pulled around the

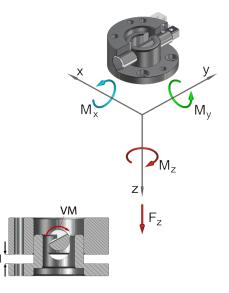
locking stroke

Interface according to DIN EN ISO 9409-1

# GRIP



Technical specifications		SWS100	
Basic material		steel	steel, nitrated
External diameter x Height [mm]		100 x 45	
Pitch circle diameter [mm]		80	
Repeat accuracy +/- [mm]		0,02	
Tension Fz [N]		3.500	4.200
Compression -Fz [kN]		329	439
Torsion Mz [Nm]		140	185
Bending Mx, My [Nm]		180	205
Mass [kg]	upper assembly	1,53	
	lower assembly	1,01	
Recommended load [kg] *		35	39
Locking moment VM [Nm]		3 - 14	
Locking stroke VH [mm]		0 - 8	
Operating temperature range [°C]		-30 to +120	
<ul> <li>This guideline applies to the following assumptions:</li> </ul>			



 This guideline applies to the following assumptions: Acceleration: 10m/s<sup>2</sup>, gravity distance: 100 mm, double safety

### Quick change system Ø100, drilled according to ISO...

G-SWS100-20	upper assembly, steel		
G-SWS100-2OE	upper assembly, steel, E-Mounting		
G-SWS100-20EN	upper assembly, steel, E-Mounting, nitrated		
G-SWS100-20-N	upper assembly, steel, nitrated		
G-MGW100-2UEN	lower assembly, E-Mounting, steel, nitrated		
G-MGW100-2U-N	lower assembly, steel, nitrated		
Replacement semi-cylindrical bolt safety			
EG-SWS100-VS2	for SWS100		

## Square socket key...

ZG-VKS100-SW12 for SW 12

Pos.	Description	
1	Upper assembly	
2	Semi-cylindrical bolt	
3	Setscrew	
4	Index pin	
5	Anti-rotation lock (opt.)	
9	Lower assembly	
	4 5	
9		