

## Operating mode:

The double-acting cylinder is operated via pneum. compressed air and actuates the power unit. By two angularly arranged springs, which engage in the grooves of the bolts, the vertical is converted into horizontal movement.

## Advantages:

High life span

Two stroke variants stroke 1 or stroke 2

Mechanical interface according to DIN EN ISO 9409-12

Low dead weight

Optional gripping force safety device "opening" via pressure spring (7)

Optional gripping force safety device "closing" via pressure spring (7)

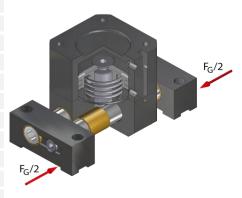
Depending on the mounting, gripping force safety device "closing" or "opening"

Universal jaws (15) for easy mounting of specific fingers

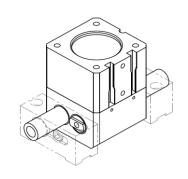
Piston position detection by means of proximity switch ZG-RSGU01 / 300-M8



| Te   | GP100             |          |               |                  |
|--|-------------------|----------|---------------|------------------|
| Gripping force at 6 bar  | FG [N]            | stroke 1 | opening       | 3200             |
|  |                   |          | shutting      | 2800             |
|  |                   | stroke 2 | opening       | 1600             |
|  |                   |          | shutting      | 1400             |
| Gripping force factor  | fg<br>[N/<br>bar] | stroke 1 | opening       | 530              |
|  |                   |          | shutting      | 466              |
|  |                   | stroke 2 | opening       | 265              |
|  |                   |          | shutting      | 233              |
| Gripping force safety device                                     | FS [N]            | stroke 1 | min.          | 770              |
|  |                   |          | max.          | 1500             |
|  |                   | Stroke 2 | min.          | 385              |
|  |                   |          | max.          | 750              |
| System stroke  | h [mm]            | stroke 1 |               | 6                |
| per jaw  |                   | stroke 2 |               | 12               |
| Recommended component weight                                     |                   |          | mw [kg]       | 25               |
| Weight gripper   |                   |          | mg [kg]       | 1,9              |
| Operating pressure (with gripping force safety device) 56 bar    |                   |          |               |                  |
| Operating pressure (without gripping force safety device) 26 bar |                   |          |               |                  |
| Air consumption per Hub  |                   |          | V [ccm]       | 38,6             |
| Air connection   |                   |          | Pmax = 10 bar | G 1/8            |
| Mounting flange  |                   |          | ISO           | 4 x M8 on TK ø80 |
| Operating temperature range [°C]                                 |                   |          |               | -30 to +120      |



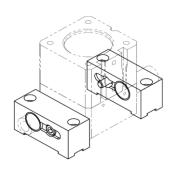
|  | Parallel gripper Ø100… |   |  |  |  |
|--|------------------------|---|--|--|--|
|  | G-GP100-I1-GÖ          | ISO-flange, Hub 1 gripping force safety device opening  |  |  |  |
|  | G-GP100-I1-GS          | ISO-flange, Hub 1 gripping force safety device shutting |  |  |  |
|  | G-GP100-I1-O           | ISO-flange, Hub 1 without gripping force safety device  |  |  |  |
|  | G-GP100-I2-GÖ          | ISO-flange, Hub 2 gripping force safety device opening  |  |  |  |
|  | G-GP100-I2-GS          | ISO-flange, Hub 2 gripping force safety device shutting |  |  |  |
|  | G-GP100-I2-O           | ISO-flange. Hub 2 without gripping force safety device  |  |  |  |



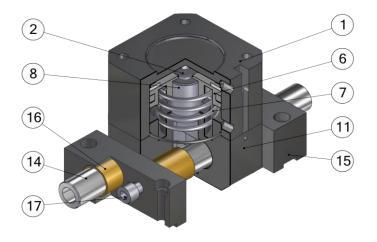
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| Equipment GP     |   |
|------------------|---|
| ZG-GP100-UB      | Universal jaw for GP100 pair              |
| ZG-RSGU-01       | Signal transmitter with LED               |
| ZG-RSGU01-300-M8 | Signal transmitter with LED, with M8 plug |
| Spare parts GG   |   |
| EG-GG100-DS      | Gasket set for gripper size 100           |



| Pos. | Description                   |
|------|-------------------------------|
| 1    | Cylinder ISO                  |
| 2    | Countersunk screw             |
| 3    | Сар                           |
| 4    | Magnetic ring                 |
| 5    | Quadrat ring 1                |
| 6    | Cone                          |
| 7    | Compression spring            |
| 8    | Power unit 1/2                |
| 9    | Quadrat ring 2                |
| 10   | O- Ring                       |
| 11   | Housing                       |
| 12   | Cylinder head screw housing   |
| 13   | Plain bearing bushing housing |
| 14   | Bolt 1/2                      |
| 15   | Universal jaw                 |
| 16   | Plain bearing bushing UB      |
| 17   | Cylinder head screw UB        |



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