

The internal grippers dip into drillings, enlarge their external diameter by expansion of the silicone membrane, under pressure, and thus frictionally engaged hold to the bore wall. When pressure is switched off, the silicone membrane self-reliant retracts into the grippers inside due to its elastic behavior.

### Advantages:

Minimum installation size possible

Low gripper weight

Simple gripper principle

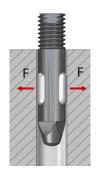
Cost-efficient

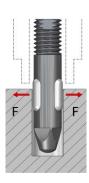
Quick membrane replacement possible

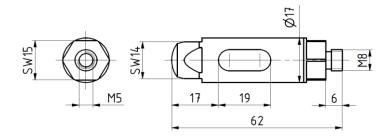


Technical specifications	GI017
Working pressure [bar]	3 - 6
Grip force at 6 bar [N]	50
For bore diameter [mm]	17,1 – 18,5
Allowed component weight [kg]	5
Gripper weight [kg]	0.07
Compressed air connection Ø	M5
Assembly Ø	M8
Stroke cycles at ideal application conditions	500.000
Membrane material	Silicone rubber
Temperature range	-40° C to 300° C

Limits of the application range		
Minimum immersion depth of the membrane [%]	80	
To protect the membrane from damage at low	ane from damage at low  DH = DGI+10%	
installation depth, use customers hull	DH = DGI+10%	
Reduced grip force, when the membrane is not completely covered		









Internal gripper Ø017…	
G-GI017	External diameter 17, screw thread M8
Replacement tube	
EG-GI017-S	for internal gripper GI017

Pos.	Description
1	Hull
2	Mandrel
3	Tube
4	O-ring 1
5	O-ring 2



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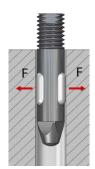
Cost-efficient

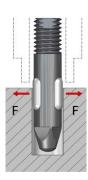
Quick membrane replacement possible

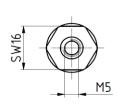


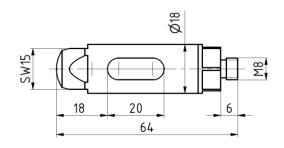
Technical specifications	GI018
Working pressure [bar]	3 - 6
Grip force at 6 bar [N]	50
For bore diameter [mm]	18,1 – 19,5
Allowed component weight [kg]	5
Gripper weight [kg]	0.084
Compressed air connection Ø	M5
Assembly Ø	M8
Stroke cycles at ideal application conditions	500.000
Membrane material	Silicone rubber
Temperature range	-40° C to 300° C

Limits of the application range		
Minimum immersion depth of the membrane [%]	80	
To protect the membrane from damage at low	DH = DGI+10%	
installation depth, use customers hull	DH = DGI+10%	
Reduced grip force, when the membrane is not completely covered		











Internal gripper Ø018	
G-GI018	External diameter 18, screw thread M8
Replacement tube	
EG-GI018-S	for internal gripper GI018

Pos.	Description
1	Hull
2	Mandrel
3	Tube
4	O-ring 1
5	O-ring 2



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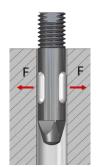
Cost-efficient

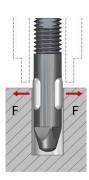
Quick membrane replacement possible

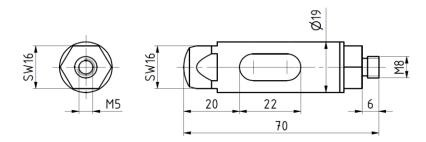


Technical specifications	GI019
Working pressure [bar]	3 - 6
Grip force at 6 bar [N]	60
For bore diameter [mm]	19,1 – 21,0
Allowed component weight [kg]	6
Gripper weight [kg]	0.102
Compressed air connection Ø	M5
Assembly Ø	M8
Stroke cycles at ideal application conditions	500.000
Membrane material	Silicone rubber
Temperature range	-40° C to 300° C

Limits of the application range		
Minimum immersion depth of the membrane [%]	80	
To protect the membrane from damage at low		
installation depth, use customers hull	DH = DGI+10%	
Reduced grip force, when the membrane is not completely covered		









diameter 19, screw thread M8
al gripper Gl019

Pos.	Description
1	Hull
2	Mandrel
3	Tube
4	O-ring 1
5	O-ring 2



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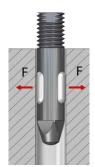
Cost-efficient

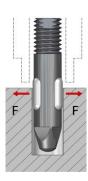
Quick membrane replacement possible

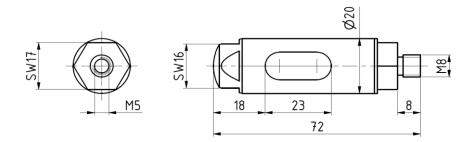


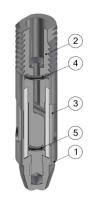
Technical specifications	GI020
Working pressure [bar]	3 - 6
Grip force at 6 bar [N]	60
For bore diameter [mm]	20,1 – 21,5
Allowed component weight [kg]	6
Gripper weight [kg]	0.114
Compressed air connection Ø	M5
Assembly Ø	M8
Stroke cycles at ideal application conditions	500.000
Membrane material	Silicone rubber
Temperature range	-40° C to 300° C

Limits of the application range		
Minimum immersion depth of the membrane [%]	80	
To protect the membrane from damage at low	DH = DGI+10%	
installation depth, use customers hull		
Reduced grip force, when the membrane is not completely covered		









Internal gripper Ø020			
G-GI020	External diameter 20, screw thread M8		
Replacement tube			
EG-GI020-S	for internal gripper GI020		

Pos.	Description
1	Hull
2	Mandrel
3	Tube
4	O-ring 1
5	O-ring 2