GRIP

Operating mode:

The internal grippers dip into drillings, enlarge their external diameter by expansion of the silicone membrane, under pressure, and thus frictionally engaged hold to the bore wall. When pressure is switched off, the silicone membrane self-reliant retracts into the grippers inside due to its elastic behavior.

Advantages:

Minimum installation size possible

Low gripper weight

Simple gripper principle

Cost-efficient

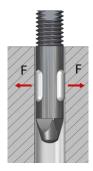
Quick membrane replacement possible

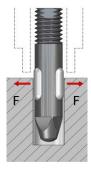
Indirect request via pressure switch in the supply line possible

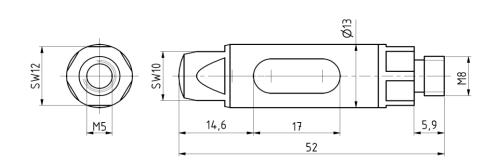
Technical specifications	GI013
Working pressure [bar]	3 - 6
Grip force at 6 bar [N]	40
For bore diameter [mm]	13,1 – 14,5
Allowed component weight [kg]	4
Gripper weight [kg]	0.032
Compressed air connection Ø	M5
Assembly Ø	M8
Stroke cycles at ideal application conditions	500.000
Membrane material	Silicone rubber
Temperature range	-40° C to 300° C
Limits of the application range	
Minimum immersion depth of the membrane [%]	80

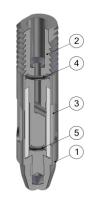
To protect the membrane from damage at low	DH = DGI+10%
installation depth, use customers hull	DH = DGI + 10%
Reduced grip force, when the membrane is not completely covered	ed











Internal gripper Ø0	13	Ρ
G-GI013	External diameter 13, screw thread M8	
Replacement tube		
EG-GI013-S	for internal gripper GI013	



GRIP

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Advantages:

Minimum installation size possible

Low gripper weight

Simple gripper principle

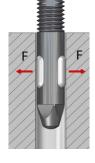
Cost-efficient

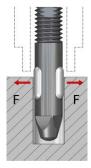
Quick membrane replacement possible

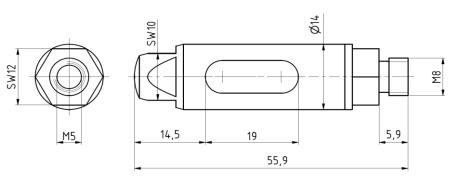
Indirect request via pressure switch in the supply line possible

Technical specifications	GI014
Working pressure [bar]	3 - 6
Grip force at 6 bar [N]	45
For bore diameter [mm]	14,1 – 15,5
Allowed component weight [kg]	4,5
Gripper weight [kg]	0.04
Compressed air connection Ø	M5
Assembly Ø	M8
Stroke cycles at ideal application conditions	500.000
Membrane material	Silicone rubber
Temperature range	-40° C to 300° C
Limits of the application range	

Limits of the application range	
Minimum immersion depth of the membrane [%]	80
To protect the membrane from damage at low	DH = DGI+10%
installation depth, use customers hull	DH = DGI+10%
Reduced grip force, when the membrane is not completely covered	ed









Hull Mandrel Tube O-ring 1 5 O-ring 2

Internal gripper Ø	014	Pos.	Description
G-GI014	External diameter 14, screw thread M8	1	Hull
Replacement tube	9	2	Mandrel
EG-GI014-S	for internal gripper GI014	3	Tube
		1	O-ring 1

Rev.	1	.03

GRIP

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Advantages:

Minimum installation size possible

Low gripper weight

Simple gripper principle

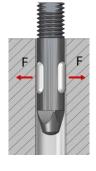
Cost-efficient

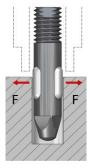
Quick membrane replacement possible

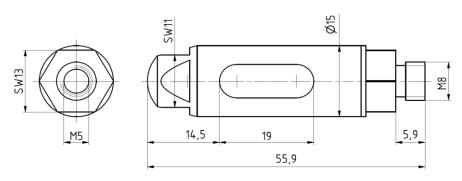
Indirect request via pressure switch in the supply line possible

Technical specifications	GI015
Working pressure [bar]	3 - 6
Grip force at 6 bar [N]	45
For bore diameter [mm]	15,1 – 16,5
Allowed component weight [kg]	4,5
Gripper weight [kg]	0.046
Compressed air connection Ø	M5
Assembly Ø	M8
Stroke cycles at ideal application conditions	500.000
Membrane material	Silicone rubber
Temperature range	-40° C to 300° C
Limits of the application range	

Limits of the application range	
Minimum immersion depth of the membrane [%]	80
To protect the membrane from damage at low	DH = DGI+10%
installation depth, use customers hull	DI1 = DGI+10%
Reduced grip force, when the membrane is not completely covered	ed









Internal gripper &	ð015	Pos.	Description
G-GI015	External diameter 15, screw thread M8	1	Hull
Replacement tub	e	2	Mandrel
EG-GI015-S	for internal gripper GI015	3	Tube
		4	O-ring 1



3	Tube
4	O-ring 1
5	O-ring 2

GRIP

Operating mode:

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Advantages:

Minimum installation size possible

Low gripper weight

Simple gripper principle

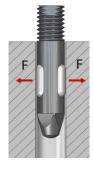
Cost-efficient

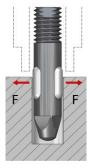
Quick membrane replacement possible

installation depth, use customers hull

Indirect request via pressure switch in the supply line possible

Technical specifications	GI016
Working pressure [bar]	3 - 6
Grip force at 6 bar [N]	50
For bore diameter [mm]	16,1 – 17,5
Allowed component weight [kg]	5
Gripper weight [kg]	0.054
Compressed air connection Ø	M5
Assembly Ø	M8
Stroke cycles at ideal application conditions	500.000
Membrane material	Silicone rubber
Temperature range	-40° C to 300° C
Limits of the application range	
Minimum immersion depth of the membrane [%]	80
To protect the membrane from damage at low	DH - DGI+10%

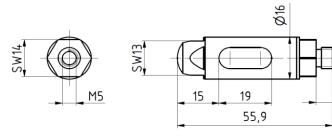




DH = DGI+10%

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5,9



Reduced grip force, when the membrane is not completely covered



Internal gripper Ø016		Pos.
G-GI016	External diameter 16, screw thread M8	1
Replacement tube	9	2
EG-GI016-S	for internal gripper GI016	3
		4

Pos.	Description	
1	Hull	
2	Mandrel	
3	Tube	
4	O-ring 1	
5	O-ring 2	